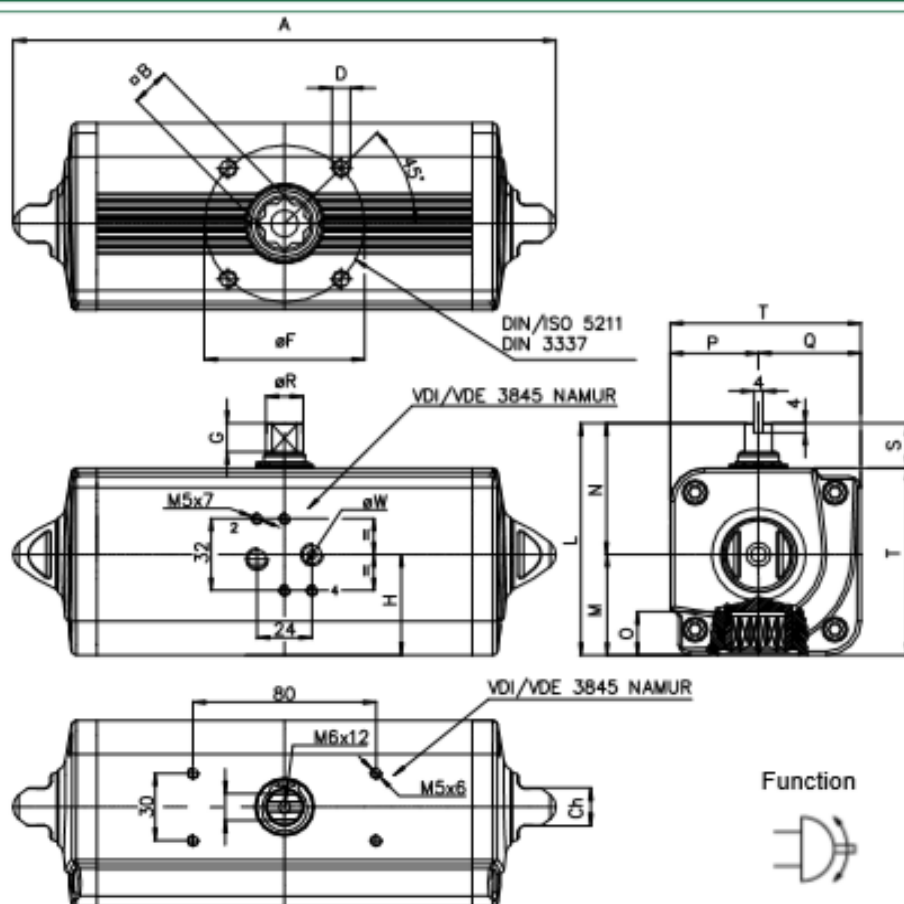




Ref.	Dimensions (mm)
Flange	F04
D x depth	M5x8
F	42
B	11
O	13.2
A	174
G	10
H (bore)	32.3
I	9
L	79.2
M	31.5
N	47.7
P	27.7
Q	31.5
R	10.9
S	20
T	59.2
W	1/8" GAS
Ch	13
Ancillaries Attachment	AA1

Double Acting Actuators - Output Torque related to rotation angle , in Nm
(0°valve closed 90°valve open)

ROTATION ANGLE	Air pressure supply in bar							
	2,5	3	4	5	5,6	6	7	8
0°	13.4	16.1	21.4	26.8	30	32.1	37.5	42.9
50°	6.7	8	10.7	13.4	15	16.1	18.8	21.4
90°	10	12.1	16.1	20.1	22.5	24.1	28.1	32.1

Technical Data

Max Pressure	** Min Pressure	Rotation	Stroke Adjustment	Screw Stroke Adjustment	*Moving time (sec.)		Operating temperature (°C)
					Opening	Closing	
8.4 bar	1 bar	92° -1° +91°	10 °	For 1° drive Need 1/3 turn screw	0.06	0.07	Standard -20°C +80°C High temperature -20°C +150°C Low temperature -50°C +60°C
Weight Kg	Chamber Ø (mm)	Air volume L/cycle	Maximum flange torque values				
1.0	40	0.15	F04 = 63 Nm				

****Attention:**
for "High Temperature"
and "Low Temperature" version,
the Min Pressure is 3 bar.

*The moving time could vary on different operating and installation factors .

Operating Medium

The operating medium shall have a dew point equal to - 20 °C or, to be at least, 10 °C below the ambient temperature (ISO 8573-1, Class 3).
The maximum particle size shall not exceed 40 µm (ISO 8573-1, Class 5).